

Series  
**VENTS VUT H EC ECO**  
**VENTS VUT EH EC ECO**



Air handling units in heat- and sound-insulated casing. Air capacity up to **940 m<sup>3</sup>/h**, heat recovery efficiency up to 98%.

**Description**

The air handling units VUT H EC ECO and VUT EH EC ECO are the fully-featured ventilation units that ensure air filtration, fresh air supply and stale air extract.

The sensible heat contained in the extract air is recuperated in the high-efficient plate counter-flow heat exchanger to warm up supply air.

The units are applied as components of ventilation and air conditioning networks for various premises.

Due to high-efficient EC motors and expanded counter-flow heat exchanger surface the energy saving parameters of the ECO series units are the best at the market.

Compatible with round Ø160, 200 and 250 mm air ducts.

**Modifications**

VENTS VUT H EC ECO model is equipped with a counter-flow heat exchanger, a bypass and EC motors.

VENTS VUT EH EC ECO model is equipped with a counter-flow heat exchanger, a bypass, EC motors and an electric heater.

**Casing**

Made of aluzinc, internally filled with 25 mm mineral wool heat- and sound-insulating layer.

**Filter**

Supply air flow is purified through a bag filter with G4 filtering class. F7 class filter is available upon separate order. Extract air flow is purified through a panel filter with G4 filtering class.

**Fans**

High-efficient electronically-commutated motors with external motor.

Such motors are the most state-of-the-art energy-saving solution.

EC motors are featured with high performance and total speed controllable range. High efficiency reaching 90% is the premium advantage of the electronically-commutated motors.

The unit sizes 300 and 400 are equipped with constant flow fans with forward curved blades. These fans provide constant set air flow even in case of variable air resistance in the ventilation system, i.e. in case of clogged filters.

The 900 size units are equipped with fans with backward curved blades.

**Heat exchanger**

High-efficient plate counter-flow polystyrene heat exchanger. The drain pan under the heat exchanger block ensures condensate removal.

**Heater**

The VUT EH EC ECO units are equipped with an electric heater to enable supply air warming up to set temperature.

The VUT H EC ECO have no built-in electric heater. It is available upon separate order and may be integrated into the unit.

**Bypass**

The unit is equipped with a bypass which is automatically opened if there is a need to cool down the ventilated area with cool intake air.

In the unit is equipped with an electric heater the bypass is used for freezing protection of the heat exchanger.

**Control and automation**

The unit includes an integrated automation and a multifunctional control panel with a sensor graphical display.

The delivery set includes a 10 m connecting cable for connection of the unit to the control panel. The freezing protection function is performed by means of two freeze protection mechanisms:

If the unit is equipped with an electric heater in case of freezing danger according to the temperature sensor readings the bypass damper is opened to let supply air flow through the bypass duct and not come in contact with the heat exchanger. The heater warms up supply air up to the required temperature and the heat exchanger is heated by the warm extract air. After the heat exchanger defrosting the bypass damper closes the bypass duct and the unit reverts to the standard operation mode.

If the unit is not equipped with an electric heater in case of freezing danger according to the temperature sensor readings the supply fan is stopped and warm extract air warms up the heat exchanger. After the heat exchanger defrosting and when the freezing danger is no longer imminent the supply fan is restarted and the unit reverts to the standard operation mode.

**Control and protection functions**

- ▶ from the control panel: turning on/off, speed selection, timer, day- and week-scheduled operation, errors;
- ▶ maintaining set room or duct air temperature;
- ▶ control by HV1 duct humidity sensor (special accessory) or by a built into air duct humidity sensor;
- ▶ three fan speed control;
- ▶ integrated or optional electric heater control;
- ▶ filter clogging control by motor hours.

**Mounting**

The unit is designed for the suspended or floor mounting. Service access to the unit is on the front panel side.

**Designation key:** \_\_\_\_\_

Series	Rated air capacity [m <sup>3</sup> /h]	Heater	Duct connection	Motor type	Extra designation	Service side
<b>VENTS VUT</b>	300; 400; 900	– no heater <b>E</b> – electric heater	<b>H</b> – horizontal	<b>EC</b> – synchronous electronically commutated motor	<b>ECO</b>	<b>L</b> – left <b>R</b> – right

**Accessories**



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Duct humidity sensor HV1



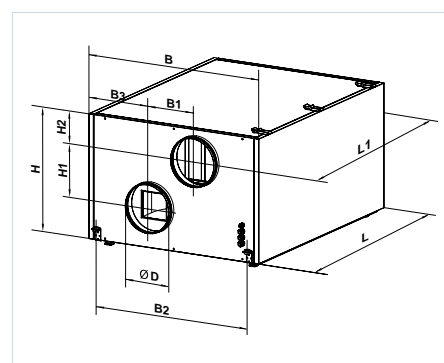
Electric heater

**Technical data:**

	VUT 300 H EC ECO	VUT 300 EH EC ECO	VUT 400 H EC ECO	VUT 400 EH EC ECO	VUT 900 H EC ECO	VUT 900 EH EC ECO
Unit supply voltage, 50 Hz [V]	1~ 230					
Max. unit power without electric heater [W]	138		306		340	
Max. unit current without electric heater [A]	0,9		2		2,2	
Integrated electric heater power [kW]	-	3,0	-	3,0	-	3,0
Integrated electric heater current [A]	-	13,0	-	13,0	-	13,0
Optional electric heater power [kW]	3,0	-	3,0	-	3,0	-
Optional electric heater current [A]	13,0	-	13,0	-	13,0	-
Max. air capacity [m <sup>3</sup> /h]	300		450		940	
RPM [min <sup>-1</sup> ]	1380		2600		1740	
Sound pressure level at 3 m [dB(A)]	24-45		28-47		28-47	
Max. transported air temperature [°C]	-25 up to +60					
Casing material	Aluzinc					
Insulation	25 mm min.wool					
Filter: extract	G4 panel type					
Filter: supply	G4 bag type (option F7)					
Connected air duct diameter [mm]	Ø160		Ø200		Ø250	
Weight [kg]	40	42	45	47	77	80
Heat recovery efficiency	86 up to 98%		85 up to 98%		81 up to 98%	
Heat exchanger type	counter-flow					
Heat exchanger material	polystyrene					

**Overall dimensions:**

Type	Dimensions [mm]									
	Ø D	B	B1	B2	B3	H	H1	H2	L	L1
VUT 300 EH EC ECO	159	566	125	391	186	475	202	118	1081	1187
VUT 400 EH EC ECO	199	687	255	588	220	514	235	139	1092	1174
VUT 900 EH EC ECO	249	940	250	837	345	620	262	156	1200	1282



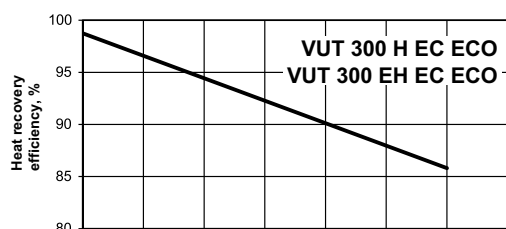
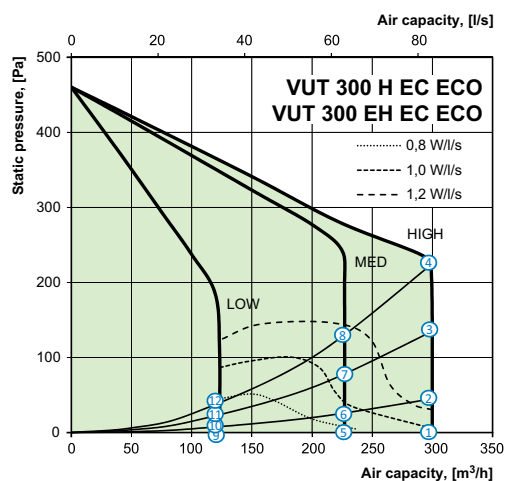
VENTS  
 HEAT RECOVERY AIR  
 HANDLING UNITS  
 EC ECO

**AHU accessories:**

Type	G4 replaceable bag filter	F7 replaceable bag filter	G4 replaceable bag filter	Duct humidity sensor	Electric heater
VUT 300 H EC ECO	SFK VUT 300 H / EH EC ECO G4	SFK VUT 300 H / EH EC ECO F7	SF VUT 300 H / EH EC ECO G4	HV1	NK-VUT 300 EH EC ECO
VUT 300 EH EC ECO					-
VUT 400 H EC ECO	SFK VUT 400 H / EH EC ECO G4	SFK VUT 400 H / EH EC ECO F7	SF VUT 400 H / EH EC ECO G4		NK-VUT 400 EH EC ECO
VUT 400 EH EC ECO					-
VUT 900 H EC ECO	SFK VUT 900 H / EH EC ECO G4	SFK VUT 900 H / EH EC ECO F7	SF VUT 900 H / EH EC ECO G4		NK-VUT 900 EH EC ECO
VUT 900 EH EC ECO					-

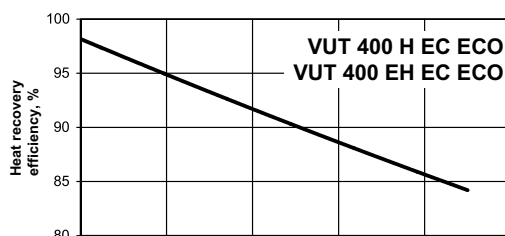
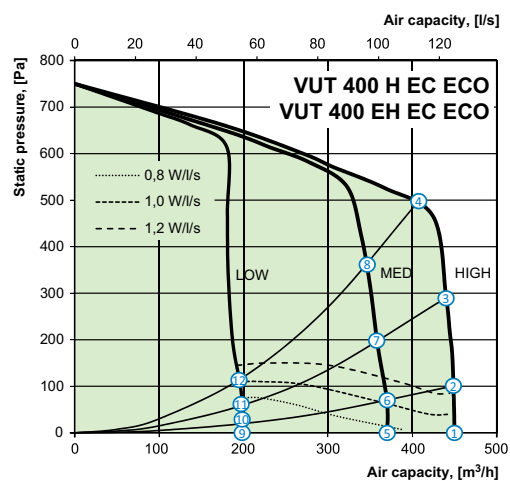
# HEAT RECOVERY AIR HANDLING UNITS

## VENTS VUT H EC ECO / VENTS VUT EH EC ECO



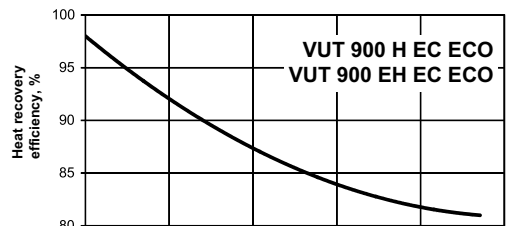
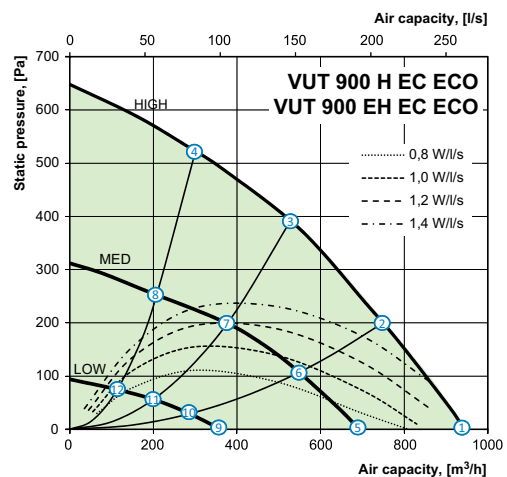
Sound-power level	Hz	Octave-frequency band [Hz]								
		Tot.	63	125	250	500	1000	2000	4000	8000
$L_{WA}$ to inlet	dB(A)	51	30	48	46	37	42	36	32	21
$L_{WA}$ to outlet	dB(A)	60	41	54	57	55	44	46	35	24
$L_{WA}$ to environment	dB(A)	33	23	23	32	27	19	15	19	18

## VENTS VUT H EC ECO / VENTS VUT EH EC ECO



Sound-power level	Hz	Octave-frequency band [Hz]								
		Tot.	63	125	250	500	1000	2000	4000	8000
$L_{WA}$ to inlet	dB(A)	54	32	50	51	40	43	40	37	25
$L_{WA}$ to outlet	dB(A)	65	44	57	58	54	51	48	38	27
$L_{WA}$ to environment	dB(A)	37	27	28	32	29	22	19	21	23

## VENTS VUT H EC ECO / VENTS VUT EH EC ECO

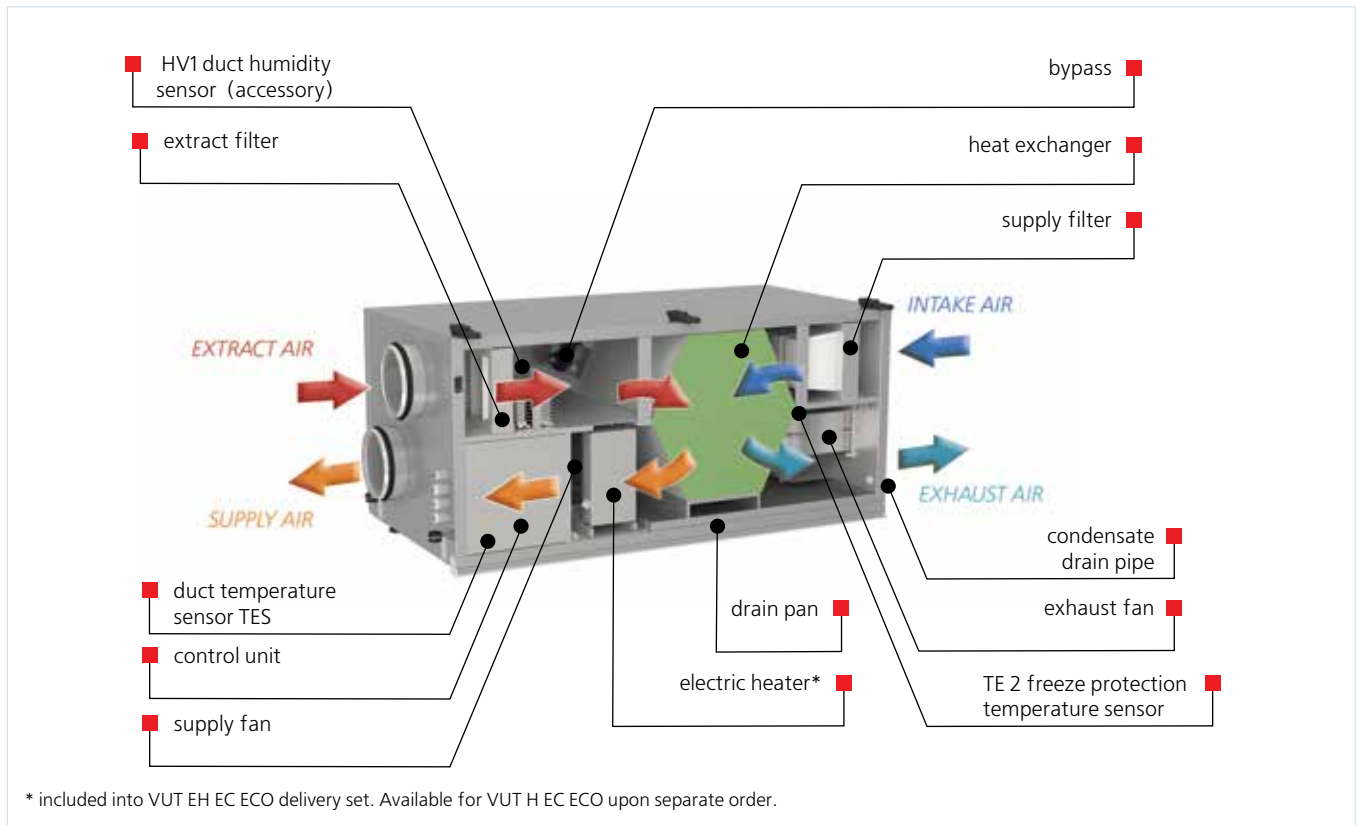


Sound-power level	Hz	Octave-frequency band [Hz]								
		Tot.	63	125	250	500	1000	2000	4000	8000
$L_{WA}$ to inlet	dB(A)	57	36	55	51	41	47	42	38	28
$L_{WA}$ to outlet	dB(A)	67	47	62	62	59	53	52	42	29
$L_{WA}$ to environment	dB(A)	41	26	29	36	32	24	22	26	26

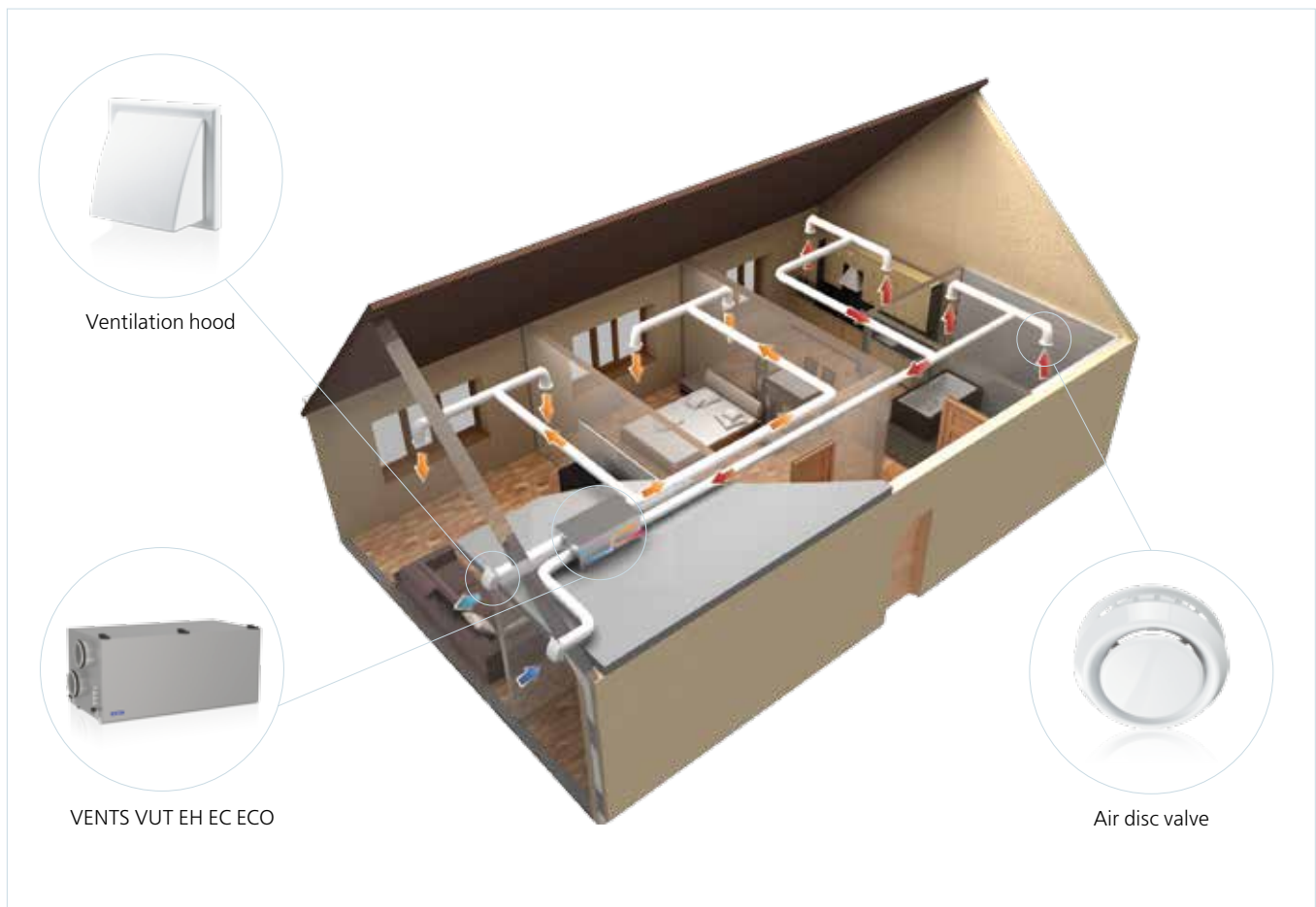
### Unit single power [W]

point	Unit single power [W]		
	VUT 300 H EC ECO / VUT 300 EH EC ECO	VUT 400 H EC ECO / VUT 400 EH EC ECO	VUT 900 H EC ECO / VUT 900 EH EC ECO
1	83	87	340
2	96	145	340
3	124	247	336
4	134	299	300
5	45	79	138
6	48	103	140
7	60	143	120
8	73	217	110
9	20	28	33
10	22	32	32
11	25	41	32
12	27	56	28

**Unit design:**



**Application examples:**



VENTS  
HEAT RECOVERY AIR  
HANDLING UNITS  
VUTH / EH  
ECECO